Build	
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THORN NOMAD Mk3 with 26" wheels, derailleur gears and either straight or drop bars.

Builds 1a (straight bars) and 1b (drop bars)

Starting from around £2400

Issue 3

In our opinion, a Derailleur Nomad Mk3, with 26" wheels and straight bars is

The definitive derailleur geared expedition touring bike.

We can achieve any riding position between relaxed and sporty. However, if you're certain that you want dropped bars for this style of cycling and provided you accept and understand that the riding position would be fairly sporty, we can oblige.

The Nomad Mk3 will carry all you could possibly wish to take on an expedition. The huge spread of gears that we provide with our wide range 30 speed set up gives riders

confidence in their ability to tackle the steepest gradients - the no-nonsense build gives riders confidence in their bike's ability. If you decide later on that you want a Rohloff hub, the Nomad Mk3 frame has all the necessary fittings to allow a neat installation, which is identical to that of a Thorn Nomad Mk3 Rohloff build.



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With straight bars, there's a choice between V brakes F&R, disc brakes F&R or having a rear disc brake and a V front brake.

If you choose F&R discs, the bike is supplied with the appropriate **Thorn Mk3 110 x 15mm through axle Boost Steel Disc fork**, which is fitted with bosses for the direct fitting of mudguards and for attaching a front carrier if/when required. **Note:** a disc fork is always heavier and less comfortable than a V brake fork.

If you choose to have V brakes front and rear, or a rear disc brake and a V front brake, choose our exceptionally comfortable standard Nomad Mk3 V brake fork, which also has provision for the direct fitting of mudguards and attaching a front carrier.

We believe that for expedition touring, simplicity is paramount and so we advise most people to have the Thorn Standard Nomad Mk3 fork and V brakes front and rear, the specs are listed below:

Recommended Straight bar spec build 1a generally Long frames

Wheels Deore Black front hub. Ryde Andra 30 32h 26" rim. Deore black rear disc cassette hub. Ryde Andra 30 32h 26" rim.

(having a disc rear hub causes no issues and makes the wheels future-proof, if you decide to have a rear disc brake later on.)

Tyres...Schwalbe Marathon Dureme 2.0" tyres are perfect for almost every situation you could encounter. Schwalbe Marathon Almotion 26 x 2.15" tyres are an option for heavier duty use.

Brakes Shimano Deore V brakes F&R with Deore levers.

Bars...Thorn eXp bars 680mm (or cut to suit). Grips...Ergon GP5L. Stem...Kalloy AS-021 UNO (or similar oversize stem) to suit customer's set up dimensions.

Shimano Deore Rapidfire shifters.

Gearing...Exclusive Shimano Deore 48/36/26 chainset 170mm (or 175mm length to suit customer's dimensions) Shimano 10sp 11-36 cassette and a high quality chain.

Accessories...3 x Profile bottle cages, SKS black mudguards, Thorn Expedition rear carrier plus Thorn Lo-Loader front carrier (Option also for the neat installation of the superb Moon Pulsar rear LED light)

Saddle...Thorn Velo saddle, men's or women's (as appropriate) or option to have no saddle or upgrade to any other saddle stocked by SJS Cycles.

Alternatively, you may choose to have a V front brake and a disc rear, the spec and options are the same as on left, except the rear wheel and rear brake.

Deore black rear disc cassette hub. Converter centre lock to 6 bolt. Ryde Andra 30 32h 26" rim the rear brake is a TRP Spyke with a TRP rotor.

Nomad F&R Disc Brake Option. With a Thorn Mk3 110 x 15mm through axle BOOST Steel Disc fork. If you want F&R disc brakes, we suggest that you look at build 2a Nomad Mk3 with 650b wheels. However we can build a Nomad with F&R discs on 26" wheels but we can only use Andra 30 rim brake rims.

The spec and options are the same as the Standard fork spec above, except for the wheels and brakes.

Wheels... Deore BOOST (110 x 15mm through axle) centre lock HB6010, Converter centre lock to 6 bolt, Andra 30 32h 26" rim. Deore black rear disc cassette hub. Converter centre lock to 6 bolt. Ryde Andra 30 32h 26" rim.

Brakes...Front and Rear TRP Spyke cable operated disc brakes, with TRP rotors.

If you're certain that you want to have dropped bars, which necessitate a fairly sporty riding position, for this style of cycling, we can oblige.

With drop bars, there's a choice between V brakes F&R, disc brakes F&R or having a rear disc brake and a front V brake.

Recommended spec for Drop bars build 1b generally Short frames

The Wheels, Tyres, Gearing, Accessories and Saddle options are the same as with the straight bar build - only the brakes and bars are different.

Brakes...Deore V brakes F&R with travel agent.

Bars...44cm drop bars with appropriate stem. Shimano 105 ST-700 10sp STI shifters

Alternatively, You may choose to have a V front brake and a disc rear, the spec and options are the same as above except the rear wheel and rear brake.

Deore black rear disc cassette hub. Converter centre lock to 6 bolt. Ryde Andra 30 32h 26" rim the rear brake is a TRP Spyre with a TRP rotor.

Nomad F&R Disc Brake Option. With a Thorn Mk3 110 x 15mm through axle Boost Steel Disc fork. If you want F&R disc brakes, we suggest that you look at build 2b Nomad Mk3 with 650b wheels. However we can build a Nomad with F&R discs on 26" wheels but we can only use Andra 30 rim brake rims.

The spec and options are the same as the Standard fork spec above, except for the wheels and brakes.

Wheels... Deore Boost (110 x 15mm through axle) centre lock HB6010, Converter centre lock to 6 bolt, or Son 110 x 15mm Boost 6 bolt disc dynohub. Andra 30 32h 26" rim. Deore black rear disc cassette hub. Converter centre lock to 6 bolt. Ryde Andra 30 32h 26" rim.

Brakes...Front and Rear TRP Spyre cable operated disc brakes, with TRP rotors.

You may specify the appropriate Son Dynohub instead of the listed hub, whichever specification you choose. M6 stainless bosses for rear carrier.

M5 stainless bosses for direct fitting of mudguards - also on chain stay bridge

aerospace headset chain stay bridge Thorn stainless Chunky guides for **Thorn Nomad Mk3** 400mm 27.2mm reinforcing Rohloff or for micro adjust post and Gusset all 8 tubes are cold drawn, heat treated derailleur 29.8mm shim cables. seamless Cr-Mo. Tyre clearance for 26 x 2.5", 650 x 2.35b or 700 x 40c with disc **Removable Thorn CNC** brakes. Size shown 55L brake pivots for either 26" or 650b (27.5") rims HOMA Thorn stainless guides for rear brake. M6 Stainless boss ISO disc 3 sets of for headlight mount bottle bosses 2 x M5 Stainless guides Stainless for Rohloff cables bosses for M6 stainless bosses direct fit M/G for Lo-Loader Curved braces for extreme rear end Stainless guides for M6 stainless bosses 🔎 strength Derailleur cables for M/G stays Thorn Mk3 eccentric Stainless and stainless Mk3 Stainless coupling ISO disc eccentric shell for provision for mount Gates Belt Thorn Mk3 **Steel Disc Fork.** 110 X 15mm Boost Through Axle

Thorn stainless seat clamp and shim for supplied 27.2mm industry standard 400mm seat post

High quality FSA

Thorn stainless socketed dropouts and alternative CNC inserts for Rohloff or for derailleur gears Also available in 2 Step Through sizes

THORN NOMAD Mk3 BIKE GEOMETRY

All dimensions except frame sizes are given in mm.

Frames include high quality FSA aerospace bearing headset and nice quality 27.2mm micro adjustable seat post.												
MODEL	SIZE In cm	FRAME TUBE DIAMETERS	SEAT TUBE C to C	SLOPE	HEAD TUBE	VIRTUAL TOP TUBE C to C	BB Drop	SEAT ANGLE In degrees	CHAIN STAY	FORK OFFSET	MIDTUBE Standover HEIGHT	S/O at front of top tube
THORN NOMAD Mk3 26"	40 S/T	MEGA OVERSIZED FRAME TUBES	Centre	Step Through frame 180mm Head Tube		545	55	74°	441	60		
	47 S/T	31.8 top tube 31.8 seat tube	505 Centre to Top	Step Through frame 230mm Head Tube		580	50	73°	453	53		
THORN 969	50S	34.9 down tube	400	100	105	535	55	74°	435	60	725	755
Seamless, Double butted Heat treated Cro-Mo	50L	19 seat stays	400	100	94	570	55	73.5°	453	53	725	755
frame & stays	52S	.9/.6/.9 gauge	430	90	127	545	50	73.5°	441	60	750	785
	52L	Inc shim to fit Industry standard 27.2 seat post	430	90	116	585	50	73°	459	53	750	785
	55S		470	80	154	555	50	73°	447	60	800	820
	55L		470	80	141	600	50	72.5°	466	48	800	820
	58S		505	75	182	570	45	73°	453	53	820	
	58L		505	75	172	615	45	72°	472	48	820	
	61S		540	70	211	585	40	72.5°	459	48	850	
	61L		540	70	208	635	40	72°	479	48	850	

Bike luggage carrying capabilities.

Please note that it's our opinion that "relaxed sweet handling" is seldom achievable with a 2kg bar bag

OVERALL WEIGHT LIMIT	F	AIRLY GOOD QUAL SEALED ROADS	ITY	ROUGH DIRT ROADS/OFFROAD With due care and attention				
RIDER + LUGGAGE 160kg	MAX POSSIBLE on FRONT AND REAR RACKS. Care may be needed out of the saddle.	RECOMMENDED MAX on FRONT and REAR RACKS for RELAXED, SWEET HANDLING	RECOMMENDED MAX REAR ONLY loads for RELAXED, SWEET HANDLING	MAX POSSIBLE on FRONT AND REAR RACKS. Care may be needed out of the saddle.	RECOMMENDED MAX on FRONT and REAR RACKS for RELAXED, SWEET HANDLING	RECOMMENDED MAX REAR ONLY loads for RELAXED, SWEET HANDLING		
NOMAD Mk3 26"	60+ kg	40 kg	30 kg	45 kg	32 kg	25 kg		

Links to other documents. **GH**

This is a 24mb file; it may take considerable time for it to open **CLICK HERE** For "LIVING WITH a ROHLOFF HUB"

CLICK HERE

For "THORN TOURING BIKE BIBLE"

This is a 35mb file; it may take considerable time for it to open, please be patient.

All of our solo bikes are available in 4 colours - however, it's always the case that some colours in some sizes will sell out. The frames and forks are all ED coated and given a primer, before a coat of Du Pont Imron twin pack paint is applied and cured. A twin pack lacquer is then applied and cured. Our decals are now high quality self-adhesive decals and replacements are available. Please note that because Imron is twin pack, we can't supply touch up paint.

The 4 colours are as follows:

Gunmetal

(Deep lustre and tasteful)

(Glossy and stealthy)

BRG

Thorn Blue (Tastefully bright)

Blood Red

(In your face and obviously quicker)