# SERVICE INSTRUCTION

SL-BS64-8 Shifting Lever

For proper and safe performance, read and follow these instructions carefully.

The SL-BS64-8 is exclusively designed for Shimano 600 **Últegra 8-speed system.** 

Use in combination with the rear derailleur RD-6401.

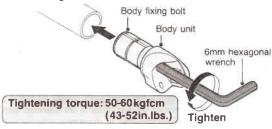
### ■ Note

- For Shimano Index System (SIS) use in combination with the following components.
  - Shifting lever ..... SL-BS64-8
  - Rear derailleur ...... RD-6401
  - Freehub ...... FH-6402-HG
  - Cassette sprocket ..... CS-HG90-8
  - Chain ...... CN-HG90
- Outer cable ...... Shimano SIS-SP sealed cable Inner cable ...... Shimano φ1.2mm inner cable
- · For SIS use, the wire efficiency for an inner cable routed internal through the handle bar is not good, and so it cannot
- The SL-BS64-8 can be installed to a handle bar with an inner diameter of from 19 to 22mm.
- · For optimum performance use shorter handle bar.

## Lever installation

(The illustration shows the example for installation of the lever for the rear to a drop handle bar, but the lever for the front is installed in the same manner.)

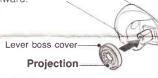
Set the body unit to the handle bar, and then tighten the body fixing bolt in the counterclockwise direction by using a 6mm hexagonal wrench.



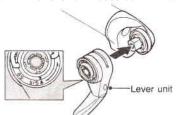
Install the lever boss to the body unit.



Set so that the projection of the lever boss cover faces downward



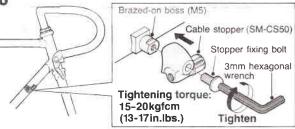
Align the SIS ▲ letters and the red ▼, and then set so that the grip part of the lever unit faces downward.



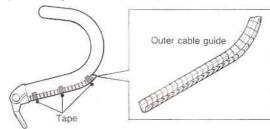
Tighten the lever fixing bolt by using a flat-tip screwdriver.



Install the cable stopper to the brazed-on boss



With the cable placed along the handle bar, cover the cable with the outer cable guide, and use tape or similar material to provisionally attach to the handle bar.

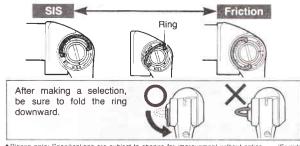


Wrap the handle bar with bar tape

## SIS operation

Turn the ring to select either SIS or friction.

Turn the ring until the red ▼ of the ring is correctly aligned with the SIS ▲ or FRIC. ▼ mark.



Please note: Specifications are subject to change for improvement without notice

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